

Installing a Pistol Grip Buttstock on the SX2



This is what the Winchester SX2 looks like with the standard stock.



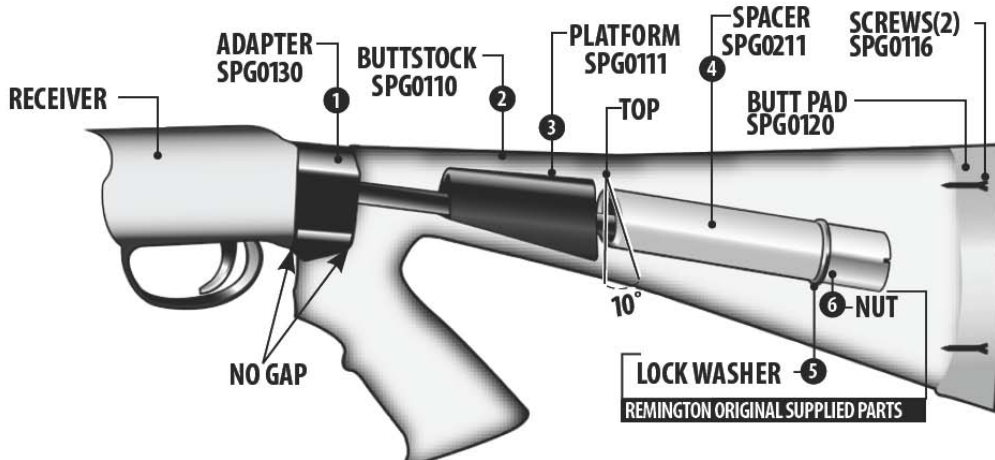
Here is what the bottom of the SX2 looks like. Notice the elongated cutout.



This is what the front of the SX2 Stock looks like.



Here is the package that the SPG0200 Pistol Grip Buttstock came in. Notice that it is for the Remington 1100/1187. With a little modification, it will fit the Winchester SX2.



Here is the diagram from the instructions that came with the SPG0200. This will aide in understanding the instructions for modifying and installing the Pistol Grip Buttstock on the SX2.



This is what the front of the SGP0130 adapter looks like. The following modification will have to be performed.
 Fill this area with epoxy for strength.
 Hollow out this area.
 Some material will have to be shaved off these lip areas. Also, the lip is too deep and will have to be sanded down.



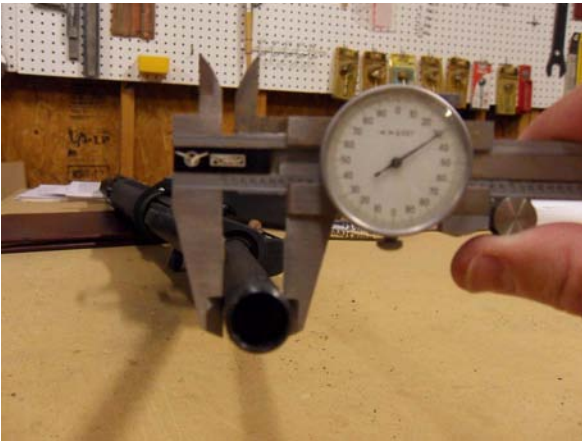
Here is how the SPG0130 adapter fits on the SX2 without any modifications. It aligns OK, it just needs some trimming.



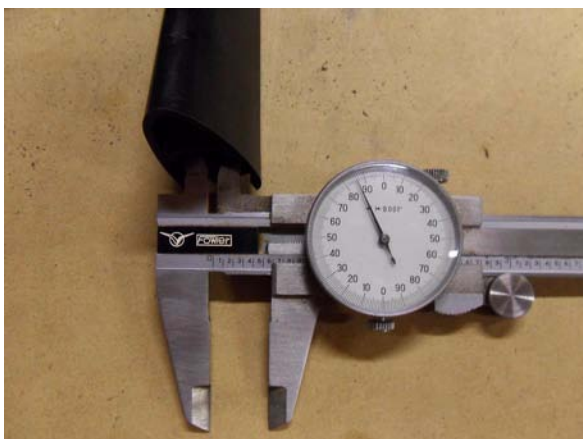
After adding epoxy and trimming the lips as discussed above, next comes shaving the depth of the lip down to fit inside the receiver of the SX2. 60 Grit Sandpaper on a flat surfaced worked great for this task.



This is what the SPG0130 adapter looks like after it is trimmed to fit inside the SX2 receiver. It may not be pretty, but it fits snug.



The outside diameter of the tube is approximately 0.63 inches.



The inside diameter of the Platform SPG0111 is approximately 0.59 inches. This is going to require a little bit of modification to allow it to fit over the tube extending out of the receiver.



Spending about 15 minutes with a round rasp file, the Platform had no problem fitting over the tube extending out of the receiver. This is how much material was removed from the inside of the Platform..



After installing all the parts, the nut bottomed out on the tube and there was still a little slack that needed to be taken out. I took two 5/8 inch washers and ground down two sides and used a round file and removed a little from the center to fabricate these two shims.



This is the order of assembly. The stock mount snug and feels very tight with no slop or movement.



Here is the completed SX2 with the extended pistol grip buttstock installed. I installed a tactical sling from The Wilderness and now I am ready for the range.